



Installation Instruction Sheet

Part # 12-5703

Arctic Cat Wildcat 1000i H.O. (2012)
EVO UTILITY Series Full Dual System



Parts Included

- 2 - Mufflers (Right & Left)
- 2 - Head pipes (Front & Rear)
- 2 - Vortex Quiet Inserts
- 2 - Spark Arrestors
- 2 - Exhaust Springs
- 2 - 8mm x 20mm Bolt
- 4 - 8mm x 35mm Bolt
- 6 - 8mm Lock Nut
- 12 - 8mm Flat Washer

BIG GUN TFI POWER BOX
RECOMMENDED WITH USE OF THIS EXHAUST.
Use Part # 40-R50D



Removal of Stock Exhaust

1. Unspring the stock muffler and remove it.
2. Remove the rear head pipe.
3. Remove the front head pipe.

(It may be necessary to remove the seats and rear cab panel for easier access to the head pipe flange nuts)

Installation of Big Gun Exhaust

1. Install the front head pipe using the stock flange nuts (tighten only finger tight).
2. Install the rear head pipe using the stock flange nuts (tighten only finger tight).
3. Using the long bolts, nuts, and washers supplied, install the right/left mufflers in the stock muffler mounting location on the frame (tighten only finger tight).
4. Using the short bolts, nuts, and washers supplied, bolt both mufflers together (tighten only finger tight).
5. Spring the mufflers to the pipes, making sure the mufflers are straight and even, and nothing is rubbing and/or hitting the frame.
6. Tighten the system and reassemble the cab.

