



## Installation Instruction Sheet

Part # 12-7712  
Polaris Scrambler XP 850 H.O. (2013)  
EVO UTILITY Series Slip On

**BIG GUN TFI POWER BOX  
RECOMMENDED WITH USE OF THIS EXHAUST.**



### Parts Included

- 1 - Muffler
- 1 - Mid pipe (Bell)
- 1 - Vortex Quiet Insert
- 1 - Spark Arrestor
- 1 - 81mm Exhaust Spring
- 1 - 70mm Exhaust Spring
- 2 - 8mm x 35mm Bolt
- 2 - 8mm Lock Nut
- 2 - 8mm Washer

### Removal of Stock Exhaust

1. Remove the springs that secure the muffler to the head pipe.
2. Slide the muffler out off of the two rubber grommets. (Fig. 1)

### Installation of Big Gun Exhaust

1. Slide the muffler on to the head pipe using the stock gasket.
2. Using the two supplied bolts, nuts, and washers, bolt the new muffler in the stock location on the inside of the stock mount. (You might have to loosen the stock mount bolts) The washer goes against the rubber side. Do not tighten the bolts at this time. (Fig. 2)
3. Spring the muffler to the head pipe using the two supplied springs, long one on top. (Fig. 3)
4. Make sure the alignment of the muffler is straight. Now tighten the muffler mounting nuts and bolts.

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