



Installation Instruction Sheet

Part # 12-6943
Can Am Maverick 1000 (2013)
EVO UTILITY Series Dual 3/4 System

BIG GUN TFI POWER BOX
RECOMMENDED WITH USE OF THIS EXHAUST.



Parts Included

- 2 - Muffler
- 2 - Mid pipe
- 2 - Vortex Quiet Insert
- 2 - Spark Arrestor
- 4 - Exhaust Spring
- 2 - 8mm 1.25 x 35mm Bolt
- 2 - 8mm 1.25 x 50mm Bolt
- 4 - 8mm 1.25 Lock Nut
- 4 - 8mm Washer
- 2 - Aluminum Spacer

Removal of Stock Exhaust

1. Remove both seats.
2. Remove center console. (Retain all hardware and keep note of where everything came from)
3. Remove both the left and right lower mud guards. *See arrow in photo down below.* (Retain all hardware)
4. Remove the back panels behind the seats. (Retain all hardware and keep note of where everything came from)
5. Loosen the clamps on the mid-pipes.
6. Remove the stock mufflers.
7. Remove the back half of the exhaust system (catalytic converter, resonance chamber, etc.) leaving the head pipes.

Installation of Big Gun Exhaust

1. Attach the new mid pipes to the stock head pipes using the stock exhaust gaskets and the (2) 50mm bolts, nuts, and washers that were supplied. (The longer mid pipe goes to the front head pipe).
2. Slip the new left and right mufflers onto the new mid pipes.
3. Line up the mufflers to the stock muffler mounting points on the vehicle.
(Due to the manufactures inconsistency of the stock mounting tab locations, you will need to adjust the mufflers until they appear straight)
4. Using the 35mm bolts, nuts, and washers that were provided, hang the mufflers through the top mount. (Do not tighten)
5. Now, install the 50mm bolts, nuts, washers, and spacers. (Do not tighten)
6. Using the supplied springs, spring the mufflers to the corresponding mid pipes.
7. Check alignment of the mufflers. Once it looks good, tighten all nuts and bolts. (You can rotate the mid pipes to achieve the proper alignment, and it is easier to do this when the springs are not on)
8. Reassemble the cab in reverse order of removing everything.

